

BMW Group - AIR: 2019-10-19 / 10:01

Retailer: 32711/06

Model: 330D A

Development code: F31

Model code: 3L62

Lead type: 3L61

Repair instruction

Instructions for ACC adjusting device

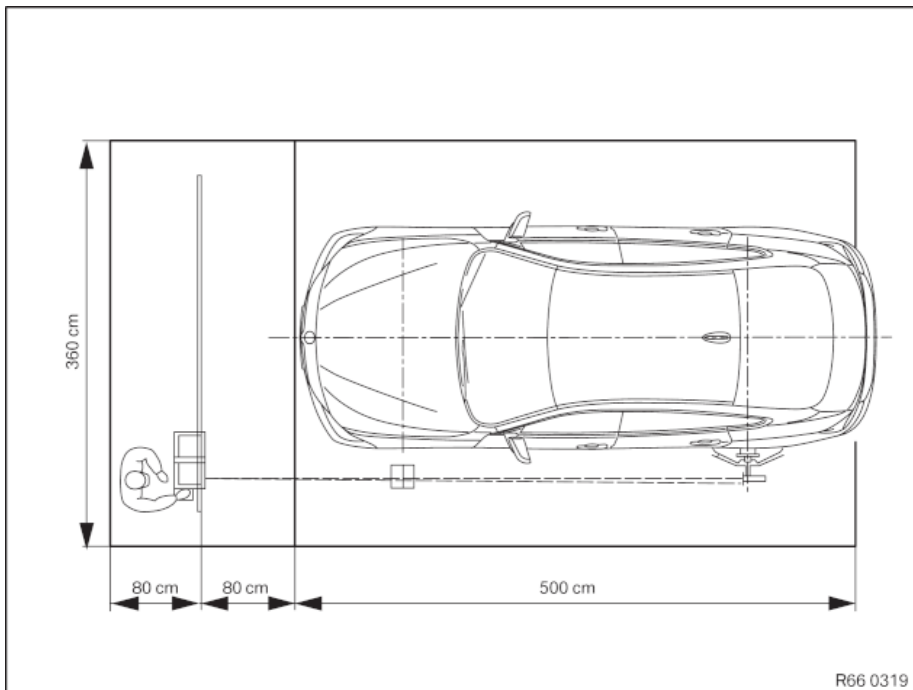
66 31 010 | REP-REP-RAF1066-6631-HINWEIS - V.18

66 31 010 Instructions for ACC adjusting device



Note:

This document is valid for the entire F-series with the new ACC sensor.



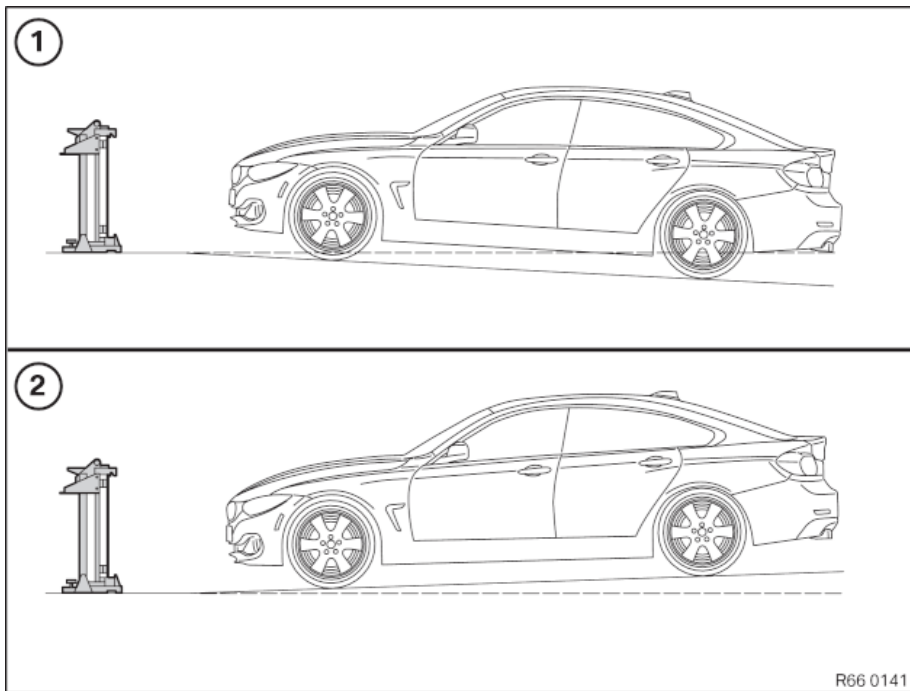
Requirements for the measurement area for ACC adjusting device

Dimensions:

1. Area behind the mirror of at least 80 cm that can be entered
2. Distance between mirror and vehicle 80 cm +/- 5 cm
(Distance between mirror and ACC sensor 100 cm +/- 5 cm)
3. Total area of work area 360 cm x 660 cm

Maximum irregularity of floor surface:

- Floor surface - adjusting device ≤ 1 mm
- Floor surface - vehicle ≤ 10 mm



Maximum angle of inclination of floor surface - vehicle:

- Downward incline of floor surface maximum 3°, see graphic above (1)
- Upward incline of floor surface maximum 1°, see graphic above (2)

Note:

Setting up the ACC adjusting device (one-off task) comprises the following steps:

- Assembly of adjusting device
- Assembly of rail
- Basic setting of adjusting device on measurement area

Detailed setup and operating instructions are enclosed with every ACC adjusting device.